



Earthworks Specification: Parcel 1

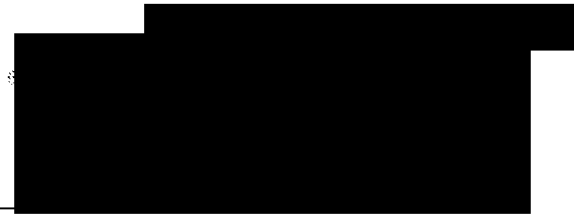
Hook Lane, Pagham

Bellway Homes Ltd.

Report No. MAN.1668.019.GE.R.1.A

Contact Details:

Enzygo Geoenvironmental Ltd.
215 Ducie House
Ducie Street
Manchester
M1 2JW



Earthwork Specification: Parcel 1

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For:	Bellway Homes Ltd.
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Author:	Nigel Ramsumair - MGeo (Hons.), Senior Geo-Environmental Engineer
Reviewer:	David Frayne - BSc (Hons.), C.Geol, FGS, UKRoGEP, Associate Director

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1.0 INTRODUCTION

1.1 Background

- 1.1.1 Enzygo Geoenvironmental Limited [Enzygo] has been commissioned by Bellway Homes Limited [the Client] to prepare a general Earthworks Specification for a proposed residential housing development at Hook Lane, Rose Green, Bognor Regis, PO21 3TE.
- 1.1.2 As part of the development site an archaeological excavation was undertaken. A topographical showing the archaeological excavation has been prepared by mksurveys and is presented as Drawing 29477, dated January 2021, copies of which is included appendix A.

1.2 Site Description

- 1.2.1 The site currently consists of an open field boarded by hedgerow to the east with both trees and hedgerow to the north. There is a culvert that runs along the southern boundary with fields west of site. The site is accessible via Hook Lane and Sefter Road.
- 1.2.2 The site is divided into two parcels.
- 1.2.3 This report details minimum requirements for parcel one only.

1.3 Proposed Development

- 1.3.1 The proposed development comprises of residential housing and associated infrastructure. The site layout DWG is presented in Appendix A, with the site boundary highlighted in red.

1.4 Objectives

- 1.4.1 The objectives of the report are to:
- Outline requirements for testing, methods of handling, placement and compaction of site won arisings for re-use within the bulk earthworks.

1.5 Existing Reporting

- 1.5.1 The following existing report have been used to produce this report.
- Geo Environmental Group [GEG] 'Phase I Review & Phase II Geo-Environmental Assessment' for Land West of Hook Lane [Report Ref: GEG-19-623] dated, December 2019.
 - Enzygo, Geo-environmental Letter Report, MAN.1668.019.L.001, dated October 2021.

1.6 Proposed Earthworks

- 1.6.1 Where suitable, soils arising from the archaeological excavation works [currently stored as stockpiles] will be re-used as engineered fill to raise levels to sub-formation. Required volumes are estimated to be approximately 7,950m³ based on area on 13,250m² open to 0.60m begl.

2.0 ENGINEERED FILL

2.1 General

2.1.1 Engineered fill is defined as material which is specifically selected, placed and compacted to an appropriate specification so that it will exhibit the required engineering performance.

2.1.2 This document has been defined in accordance with the Manual of Contract Documents for Highway Works, (MCHW) Volume 1 Specification for Highway Works, Series 600: Earthworks.

2.1.3 Clause 601 of the MCHW requires the use of Acceptable Materials within permanent works. Fill shall be classified as follows:-

- Unsuitable fill (MCHW Volume 1 Classification - U1 and U2);
- General fill (MCHW Volume 1 Classification – 1 (A, B and C) and 2 (A, B, C and D); and
- Class 5A, Topsoil.

2.2 Unacceptable Material

2.2.1 Unsuitable fill (U1) shall comprise any material so designated by the Engineer and shall include:-

- Cohesive soils having a Liquid Limit in excess of 90% or Plasticity Index in excess of 65%.
- Chalk having a fine fraction (<400µm) in excess of 10% at the borrow pit.
- Any material containing topsoil, wood, peat or lignite.
- Any material with a biodegradable content.
- Any materials containing scrap metal.
- Frozen or waterlogged substances.
- Material which, by virtue of its particle size or shape, cannot be properly and effectively compacted (e.g. oversize material, gravels which are tabular and some slate wastes).
- Expansive steel slag.

2.2.2 Unsuitable fill (U2) shall comprise any material so designated by the Engineer and shall include material defined as unsuitable by the Engineer because of its type or level of contamination.

2.2.3 The ground investigations undertaken to-date has not identified any visual or olfactory contamination of soils.

2.2.4 Therefore it is considered that soils re-used as general fill material within the proposed bulk earthworks should not generally constitute Class U2 material.

2.2.5 The Contractors attention is drawn to paragraph 8.35 of the existing Assessment as this defines requirements for 'Unforeseen Contamination' which may be encountered during the site preparation works and bulk earthworks operation.

- 2.2.6 Should Unforeseen Contamination be identified this material is to be sampled and tested as defined by the overseeing Engineer. This assessment may identify soils which cannot be retained on site and which will be designated as Class U2 by the Engineer.

3.0 GROUND AND GROUNDWATER CONDITIONS

3.1 Summary of Ground and Groundwater Conditions

3.1.1 Ground and groundwater conditions have been assessed in the Enzygo Geo-environmental Letter Report [Ref: MAN.1668.019.L.001, dated October 2021] identifying the following strata:

Table 3.1 Ground and groundwater conditions

Strata	Summary Description	Thickness (m)
Made Ground	Brown clayey sandy Topsoil or reworked River Terrace deposits.	0.30 to 0.80.
River Terrace Deposits	Soft to stiff orange-brown, brown or cream slightly silty sandy gravelly Clay; medium dense brown Sand & Gravel; medium dense grey and brown fine to medium Sand; and medium dense cream and brown clayey gravelly Sand.	2.40 to >3.30.
London Clay	Firm to stiff brown and/or grey silty Clay.	>0.90.
Groundwater	Seepages.	1.70m to 3.50m bgl.

3.2 Evidence of Contamination

3.2.1 No evidence of significant contamination was encountered during the site works.

4.0 CLASSIFICATION OF ENGINEERING MATERIALS

4.1 General

4.1.1 Soil samples recovered from stockpiles during the Ground Investigation included laboratory testing for the following analysis:

- Dry Density / Moisture Content Relationship Light Compaction Tests
- Atterberg Limits;
- Moisture contents; and
- Particle Size Distribution

4.2 Topsoil

4.2.1 Topsoil is to be imported and as such will be deemed Class 5B material in accordance with Clause 618 of Series 600 of the MCHW. Requirements for handling and placement of imported Topsoil given in Series 600 of the MCHW.

4.3 Site Won General Fill

4.3.1 A preliminary assessment of the suitability of 'site won' soils for re-use as General Engineering Fill has been made in accordance with Series 600 of the MCHW.

4.3.2 An assessment of the Particle Size Distribution, Atterberg testing results [passing 0.425mm] and soil descriptions from exploratory hole logs have been compared with Table 6/2 of the MCHW. Based on this assessment The River Terrace Deposits fall in to Classes 1A/1B/2A/2B or 2C.

4.3.3 Atterberg testing indicates that stockpiled soils are Clay with a low to medium plasticity with water contents in the range of 13.5% to 25.6%.

4.3.4 Dry Density / Moisture Content Relationship testing indicates an average maximum dry density of 1.75 Mg/m³ and average optimum moisture content of 15.75%, indicating that stockpiled materials should be at or close to optimum moisture contents. However, those that might be slightly wet may require some 'drying' or even 'treatment' prior to use as backfill.

4.3.5 None of the soils from stockpiles onsite are anticipated to classify as Class U1 Unacceptable Material.

4.3.6 Control testing is to be performed by the Contractor throughout the fill and at such locations as necessary. Soils shall be controlled by in situ and laboratory testing, recommended as follows:

Test	Frequency	Lower Limit	Upper Limit
Moisture Content	3 per 1000m ³	OMC -2%	OMC +3%
Grading	3 per 1000m ³	Table 6/2	Table 6/2
Liquid and Plastic Limit	1 per 1000m ³	-	LL>90% & PI >65%
Shear Vane	3 per 1000m ³	50kN/m ²	150 kN/m ²
Compaction Test (2.5kg rammer method)	1 per 1000m ³	-	-

4.3.7 Should soils fail the acceptability limits the Contractor shall provide the Employer with a methodology for rectifying the existing situation, including any post rectification testing.

4.4 Imported General Fill

- 4.4.1 Where imported material is to be used as General Engineered Fill, the material is to be sampled and tested to confirm acceptability and classification.
- 4.4.2 An assessment of the suitability of soils for General Engineering Fill should be made in accordance with Series 600 of the MCHW. Results of the laboratory testing should be provided to the Engineer for approval prior to the materials being used.

5.0 METHOD SPECIFICATION

5.1 General

- 5.1.1 Earthwork testing has been undertaken to provide information on which to define acceptable limit [compaction curves] ranges for re-use. Laboratory testing results are available within Appendix 2.
- 5.1.2 The Contractor is to identify the number and locations of tests appropriate to satisfy themselves of the suitability of soils. Should moisture content of the soils fall outside of the acceptability limits the Contractor shall provide proposal for treatment and management to the Employer.
- 5.1.3 Imported general fill material is to be tested for the properties and general acceptability limits identified in the table within Section 4.0. The Contractor shall ensure that sufficient testing is undertaken to satisfy themselves of the materials prior to importation.

5.2 Compaction Method

- 5.2.1 It is considered that a Method Specification is used and based on the soil properties it is proposed that Method 1 of Table 6/4 is used. Details of the method compaction are included in Appendix A.
- 5.2.2 Fill shall be placed and compacted in the near-horizontal layers of the thickness required to achieve the specified end-product or in accordance with the approved method specification, and shall, as far as practicable, be brought up at a uniform rate so that all parts of the site or particular sections of the site reach finished (formation) level at the same time. No granular starter layer or geotextile separator is required at the base of the bulk earthworks fill.
- 5.2.3 The compaction plant selected, the number of passes made and the fill layer thickness and moisture content used shall meet the requirements of Method 1.
- 5.2.4 Where several different types of fill material are to be employed, they shall be deposited in such a way that all parts or particular sections of the site receive roughly equal amounts of a given material, in roughly the same sequence, thus ensuring a uniform distribution of fill types over the whole fill thickness.
- 5.2.5 The Contractor shall take all necessary steps to ensure that the fill is placed at the moisture content necessary to achieve the specified level of compaction and shall, where necessary, add water to or dry the fill, in order to obtain this value. Where it is necessary to add water, this shall be done as a fine spray and in such a way that there is time for the water to be absorbed into the fill before being rolled by the plant.
- 5.2.6 Cobbles, boulders, rock or waste fragments, the largest dimension of which is greater than two-thirds of the compacted layer thickness, shall not be incorporated into the fill.
- 5.2.7 No fill shall be placed and left uncompacted at the end of the working day. Compacted fill shall be graded to falls to ensure free run-off of rainwater without ponding. Any ruts within the fill shall be cut back prior to placement of the next layer.
- 5.2.8 Compaction plant and compaction method shall be selected having regard to the proximity of existing trenches, excavations, retaining walls or other structures and all work shall be performed in such a way as to ensure that their existing stability is not impaired.

- 5.2.9 If weather conditions are such that the specified moisture content and density values cannot be achieved, the Contractor shall cease work, until such time as the fill can be placed and compacted to meet specification requirements.
- 5.2.10 If the results of control tests indicate that the fill is being placed and compacted in such a way that the desired level of compaction is not being achieved, the Contractor shall further compact or, if necessary, shall excavate the affected work and replace with new fill, compacted to meet the specification requirements.
- 5.2.11 If the results of control tests indicate that antecedent weather conditions (such as frost or heavy rain) have caused the deterioration of finished work such that the work no longer meets with the specification, the Contractor shall, at his or her own cost, take such steps as are necessary to bring the fill to specification requirements.

5.3 Preparation

- 5.3.1 The area to be filled, whether an existing excavation or otherwise undisturbed ground, shall be graded to falls, and sump pumping or other suitable dewatering facilities shall be provided as necessary by the Contractor to keep the base of the excavation dry at all times.
- 5.3.2 Where the area to be filled comprises an existing excavation, the excavation shall be inspected and subsequently monitored by the Contractor, to ensure that there is no danger of collapse during the works with consequences for safety, for existing buildings or for other construction adjoining.
- 5.3.3 All soft and compressible soils or existing fill shall be removed and run to spoil in dumps provided by the Contractor and agreed by the Engineer. The works shall be accomplished in such a way that there is no undercutting of the sides of existing excavations.
- 5.3.4 The base of the area to be filled shall be proof rolled with a dead weight roller and all soft materials replaced with compacted fill. Where unsuitable material has been excavated, the underlying natural ground shall be compacted to the same specification as adopted for subsequent compaction works.
- 5.3.5 Where construction is required upon fill placed over sloping natural ground, and where fill thickness is less than 5m, the adjacent ground shall be benched, with the maximum vertical height of each bench not exceeding 500mm and providing that the fill depth below any building does not vary by more than 15%.
- 5.3.6 Where, because of the current method of working, previously engineered fill placed during the current works has to be benched as above to allow new fill to be placed adjacent to it, then the benches only require to be 0.5m high by 1.0m wide, even where these occur beneath plots providing that the fill is the same material throughout the plot.
- 5.3.7 Where a development contains landscaped areas on which no structures are proposed, the underlying fill shall be selected, placed and compacted in the same way as the engineered fill, unless otherwise directed by the Engineer. Where some relaxation of the specification for fill compaction underlying landscaped areas is permitted, there shall be a transition zone between the fill underlying the landscaped area and the fill underlying the structure. The dimensions of the transition zone will depend on the degree to which fill compaction was relaxed for the fill in the landscaped area. The location and extent of fill placed to a reduced standard of compaction shall be recorded.

5.3.8 The Contractor is reminded of the requirement to identify Unforeseen Contamination as described within the approved Contamination Assessment and Remedial Methodology. Should Unforeseen Contamination be encountered work should stop within this area until an Environmental Consultant has visit site to undertake further assessment.

5.4 Groundwater

5.4.1 The Contractor shall be responsible for management of groundwater and ingress of any surface water into excavations.

5.4.2 Water arising from dewatering processes shall be discharged under a suitable Trade Effluent Discharge obtained by the Contractor.

5.5 Special Measures for Class U2 Material

5.5.1 Should unforeseen contamination be encountered then an Enzygo Environmental Consultant should be called out to undertake an assessment. Subject to agreement by the Environmental Consultant Class U2 materials maybe fully excavated and appropriately stockpiled awaiting assessment.

5.5.2 Any Class U2 material temporarily stockpiled shall be placed on plastic sheeting and covered.

5.5.3 If the Environmental Consultant deems that stockpiling of Class U2 material poses too high a risk the material will either be temporarily covered on site awaiting classification or be discarded off site. This will be determined by the Environmental Consultant and the Employer.

5.5.4 The Contractor shall ensure that all materials removed from site are taken to a suitable licensed waste facility and shall provide copies of the appropriate Waste Transfer Notes. The Contractor shall undertake any testing necessary to confirm the waste classification as required by the receiving facility.

5.6 Safety Health and Environmental (SHE) Requirements

5.6.1 The Contactor is to apply reasonable measures to manage generation of dust and noise impacts and nuisance associated with their works. Details of these measures are to be included within a method statement provided to the Principal Contractor.

5.6.2 Asbestos fibres have been identified within some shallow soils and the Contractor is to comply with an asbestos management strategy prepared by the Principal Contractor as set out in the approved Contamination Assessment and Remedial Methodology. The Contractor shall provide method statements detailing how they will manage asbestos impacted materials as required by the Principal Contractor.

5.6.3 The Contractor is to comply with all Health and Safety requirements of the Principal Contractor and shall provide method statements and risk assessments as requested by the Principal Contractor.

5.7 Monitoring

- 5.7.1 The Contactor shall undertake levelling of the works to ensure that the levels meet those shown on relevant contract drawings. The Contractor shall provide proposals for the frequency and spacing of the levelling points for approval by the Employer.
- 5.7.2 Any dust or asbestos monitoring required by the Principal Contractor shall be undertaken and will be incorporate into the Contractors method statements.

A1



Romsey Office
Building 300, The Grange,
Romsey Road,
Winchester, Romsey,
Hampshire, SO51 0AE
T:01794 367705 F:01794 367276

Portsmouth Office
Unit 5, Middle Bridge Business Park,
Bristol Road,
Portsmouth,
Bristol, BS20 6PN
T:01275 407060 F:01275 367276

www.thrivearchitects.co.uk

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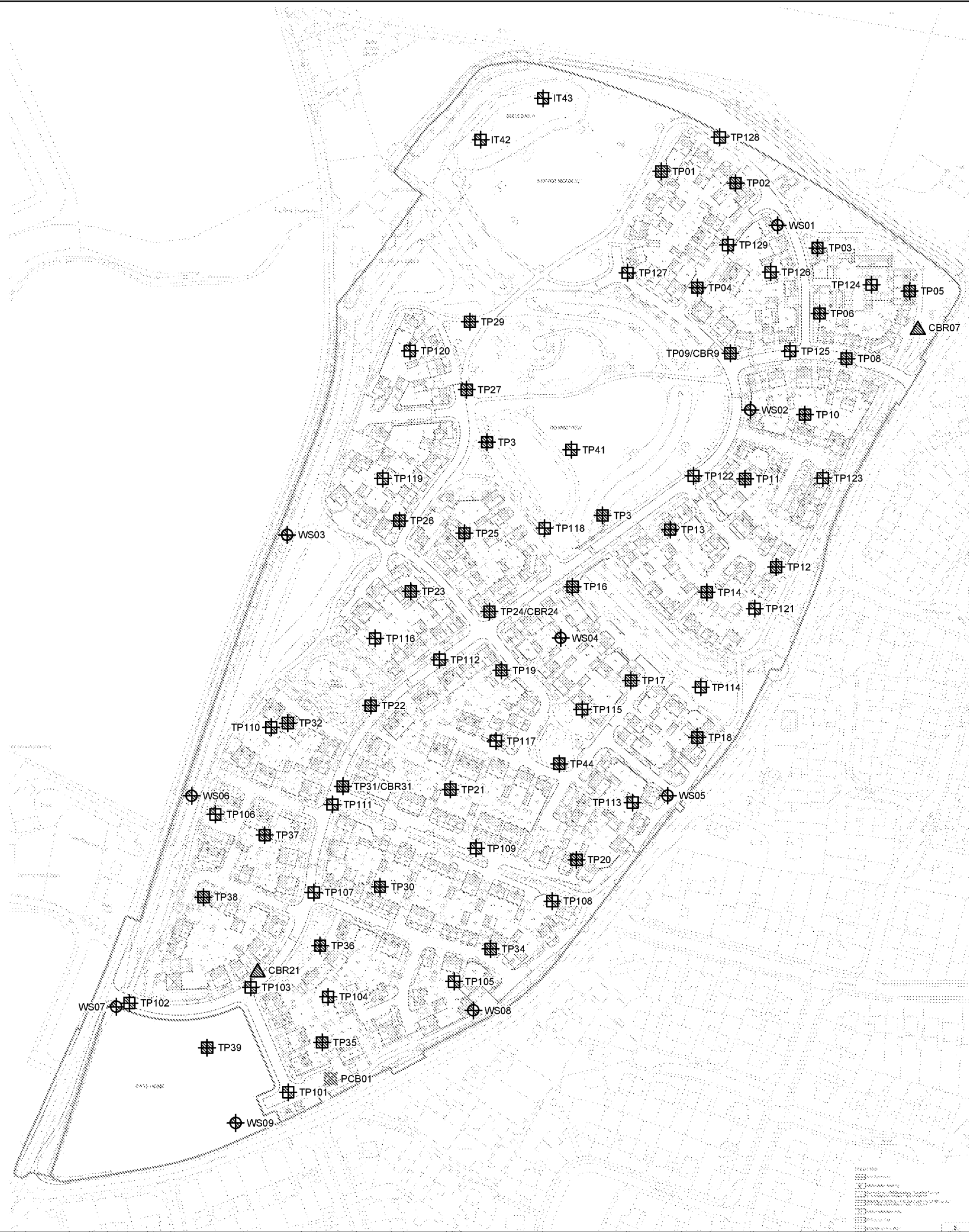
Rev	Description	Date	Aut	Ch
A	Issued for Planning	27/12/20	MBP	CAW
B	Make amendments to dwellings positions, cross added	20/04/21	KS	CAW
C	Revised to plan 204-101, 202-212, gardens, plots 150, 154 to 165 nudged back, 2nd storey, 2100s updated	28/05/21	CAW	CAW
D	Plot 14-16, 141-148 garden revised	31/05/21	PS	CAW
E	Landscaping proposals added to minor amendments to paths, Plot 15 moved forward etc	24/06/21	PS	CAW
F	Minor amendments to road junction and oil collection points due to vehicle tracking revision, 12 and 15 added	22/07/21	PS	CAW

Scale 1:1000

Project Hook Lane, Pagham
Drawing Site Layout

Client	Hallen Land	Date	June 2020
Job no.	HALL200505	Revision	2
Dwg no.	SL01	Scale	1:1000 at A1
Author	AS	Checker	CR/CW
Status	1:1000 05/21	Office	Romsey
Client ref:			

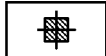
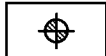
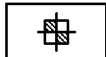
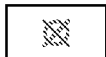




Notes:

1. Do not scale from this drawing.
2. This drawing is to be read in conjunction with all relevant documentation.
3. All surveyed information is provided by others.
4. All existing and proposed dimensions, levels and locations to be checked and verified by the main contractor on site prior to the commencement of the works and any anomalies reported to the engineer.

Key:

-  ENZYGO Trial Pit Location (TP101 - TP129)
-  GEG Trial Pit Location (TP)
-  GEG CBR Test Location (CBR)
-  GEG Window Sampler Location (WS)
-  GEG Infiltration Test Location (IT)
-  GEG Hand Dug Surface Sample (PCB)



Samuel House, 5 Fox Valley Way, Stocksbridge, Sheffield, S18 2AA

CLIENT:
Bellway Home Limited (Wessex)

SCALE: PROJECT REF:
NTS MAN.1668.019

DRAWN: CHECKED: DATE:
MG NR Oct 2021

PROJECT:
Hook Lane, Pagham

TITLE:
Exploratory Hole Location Plan

FIGURE NO:
MAN.1668.019.GE.D.001

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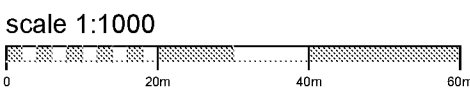


Romsey Office
Building 300, The Grange,
Romsey Road,
Michelmersh, Romsey,
Hampshire, SO51 0AE
T: 01794 367703 F: 01794 367276

Portsmouth Office
Unit 5, Middle Bridge Business Park,
Bristol Road,
Portsmouth,
Bristol, BS20 6PN
T: 01275 407000 F: 01794 367276

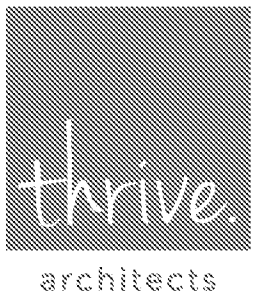
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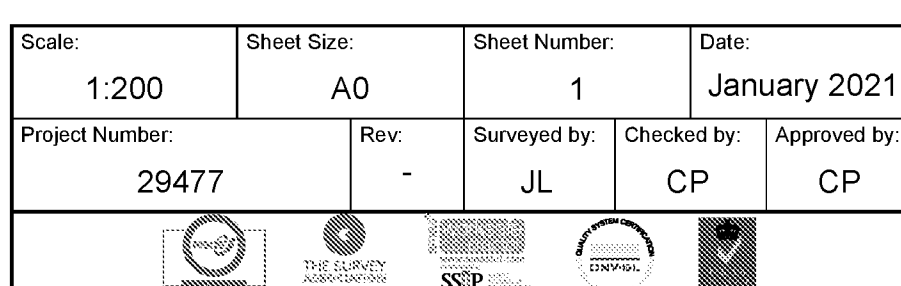
Rev	Description	Date	Au	Ch
A	Issued for Planning.	17.12.20	MWP	CAW
B	Major amendments to dwellings positions, trees added.	20.04.21	AS	CAW
C	Parking to plots 279-181, 212-213 gardens, plots 152, 164 & 165 nudged back. Bin store_sheds updated.	05/05/05	CAW	CAW
D	Plots 14-30, 141-148 gardens revised.	11/05/21	AS	CAW
E	Landscape proposals added in, minor amendments to paths, Plot 5 moved forward 1m.	14/05/21	AS	CAW
F	Minor amendments to road junctions and bin collection points due to vehicle tracking received, SS and GG added.	21/05/21	AS	CAW

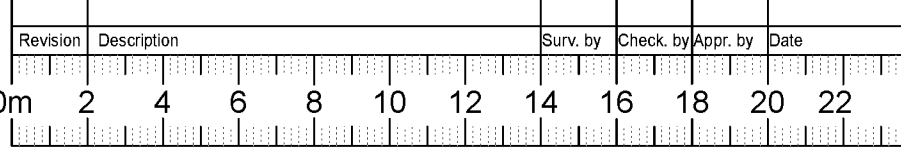
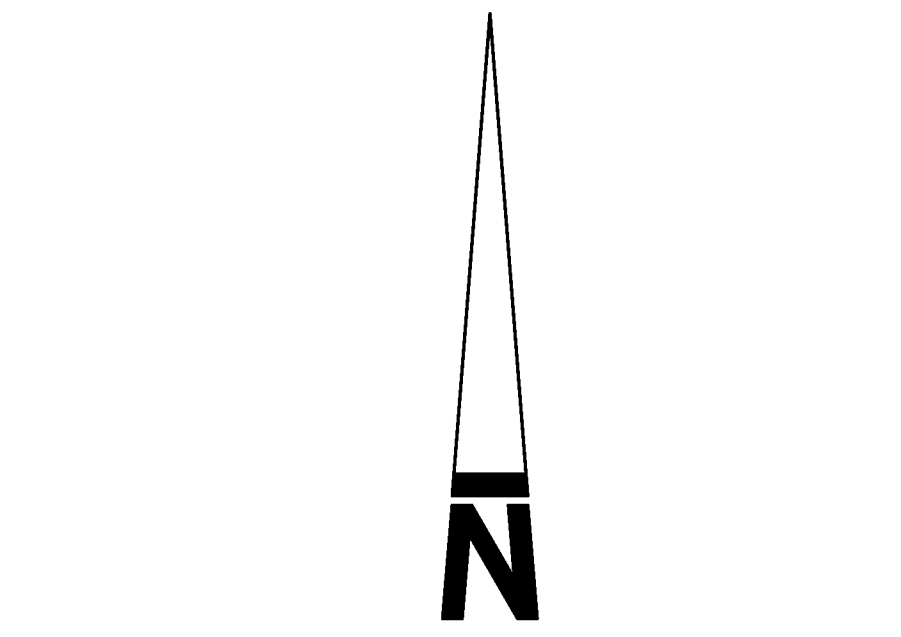
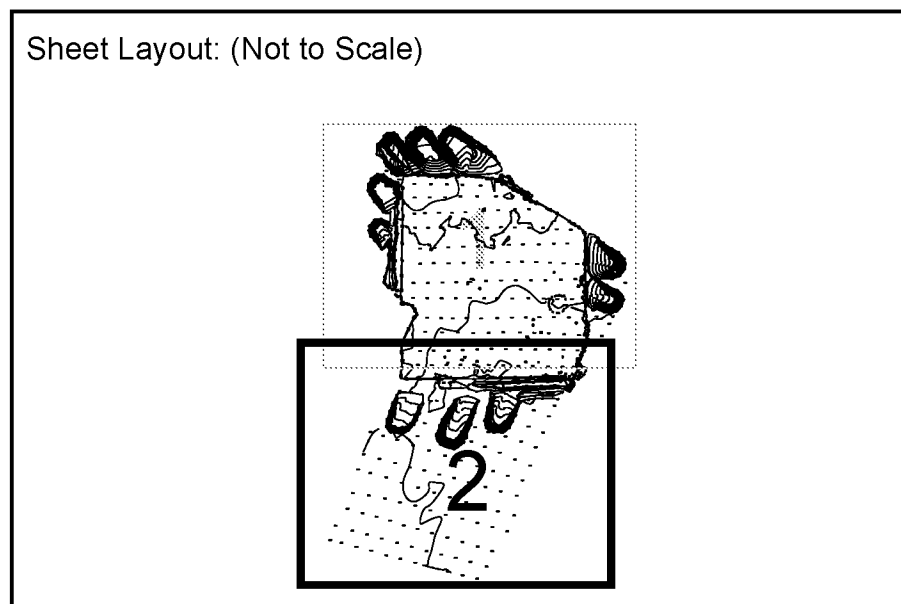
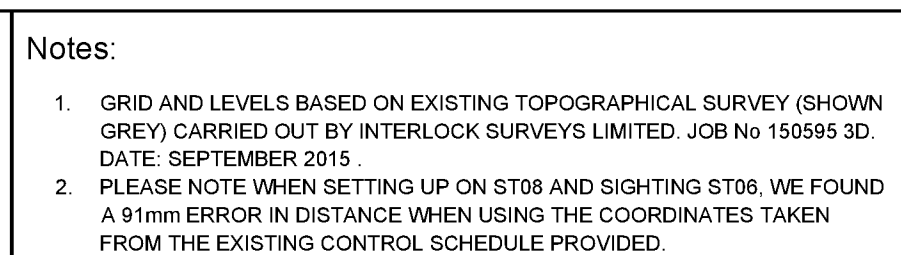


Project **Hook Lane, Pagham**
Drawing **Site Layout**

Client	Hallam Land	Date	June 2020
Job no.	HALL200505	Revision	F
Dwg no.	SL.01	Scale	1:1000 at A1
Author	AS	Checker	GR/CW
Status	PLANNING	Office	Romsey
Client ref.			







Vistry
Partnerships

Hook Lane
Pagham
West Sussex

Topographical Survey

Scale: 1:200	Sheet Size: A0	Sheet Number: 2	Date: January 2021	
Project Number: 29477	Rev. -	Surveyed by: JL	Checked by: CP	Approved by: CP
				