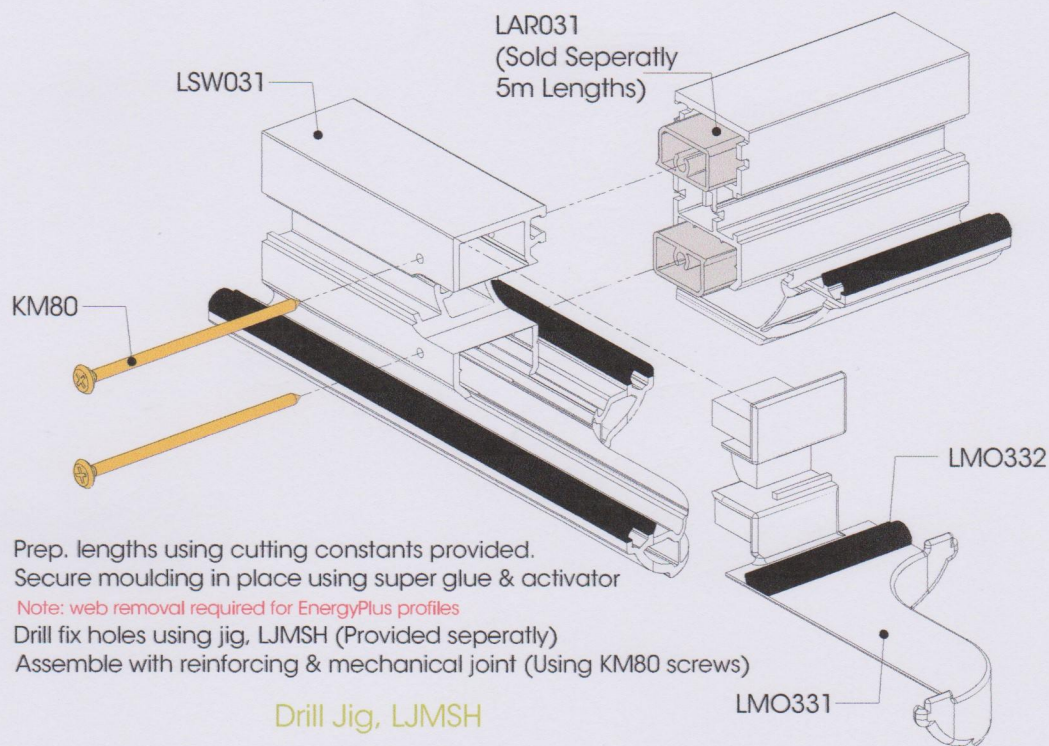


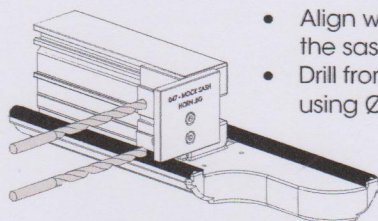
LK001, Mock Sash Horn Kit

Mech. Joint Assy. (Recommended)



- Prep. lengths using cutting constants provided.
- Secure moulding in place using super glue & activator
Note: web removal required for EnergyPlus profiles
- Drill fix holes using jig, LJMSH (Provided separately)
- Assemble with reinforcing & mechanical joint (Using KM80 screws)

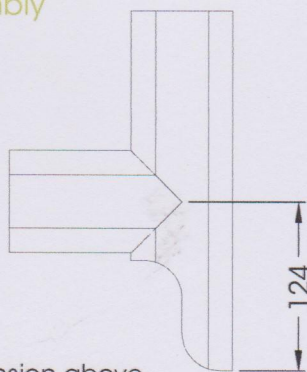
Drill Jig, LJMSH



- Align with the edge of the sash
- Drill from inside face using Ø5 drill

Cutting Constants Mech. Joint

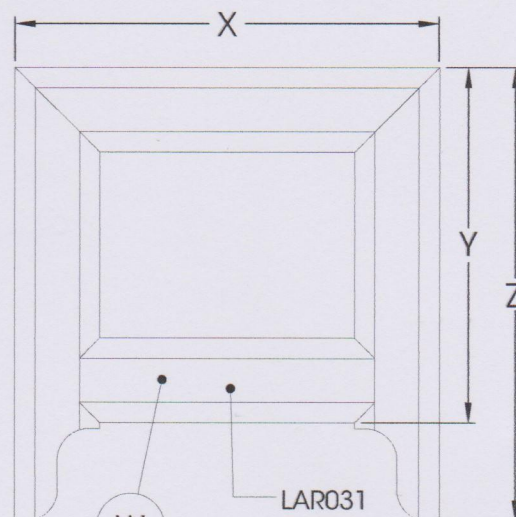
Welding Assembly



- V-Notch at dimension above
- Weld sash(s) together
- Secure moulding in place using super glue & activator

Cutting Constants

- 1st cut of bottom rail = Top rail size



$$\begin{aligned}
 W &= W - 104 \\
 Z &= Y + 86.5 + 2.5 \text{ Weld Allowance} \\
 \text{LAR031} &= 4 \times 100 \text{ mm} \\
 X \text{ \& } Y &= \text{Finished sizes of sash}
 \end{aligned}$$

REPLACEMENT WINDOWS. 2-6 BEACH RD. LITTLEHAMPTON