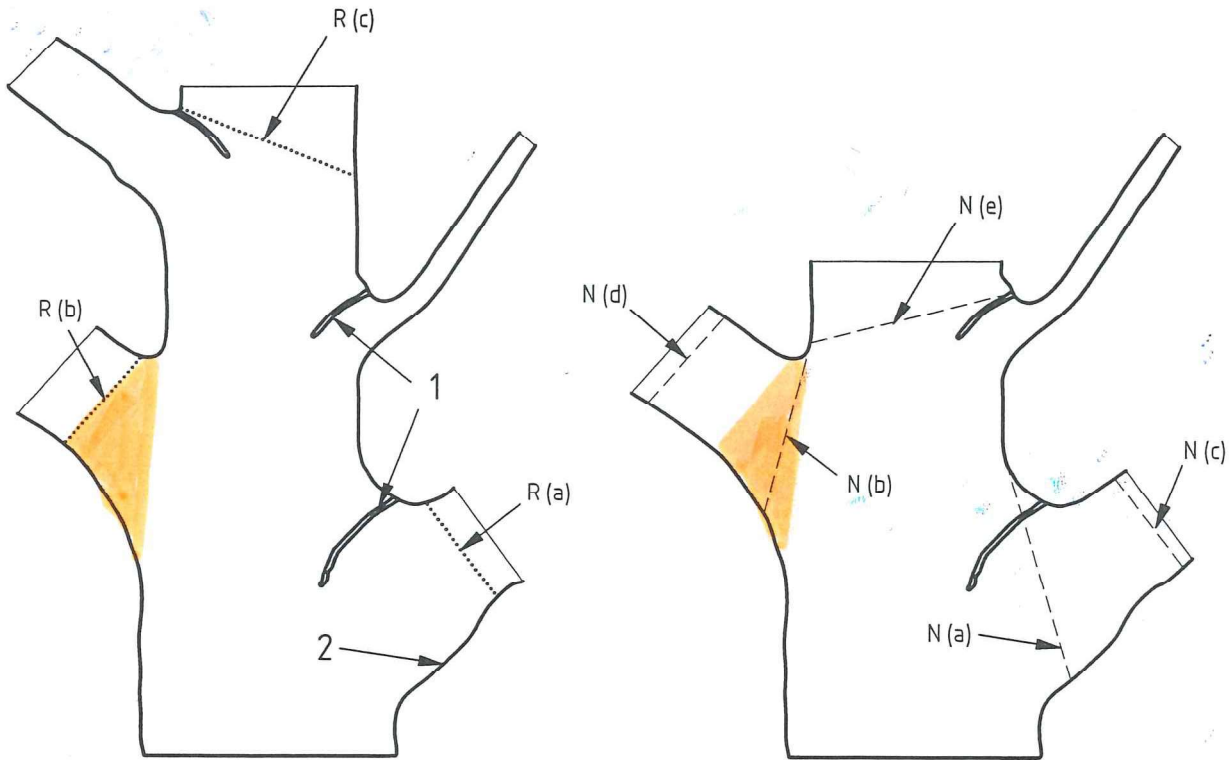
Figure 2 **Positions of final cuts**



a) Recommended (R)

b) Not recommended (N)

Key

1	Branch bark ridges
2	Branch collar
R(a)	Cut where branch collar and branch bark ridge are apparent
R(b)	Cut where neither branch bark ridge nor branch collar are apparent
R(c)	Position for end-cut in crown reduction – maximum size of cut in relation to size of lateral branch
N(a)	Cut too close (removing the branch collar and cutting into the bark branch ridge)
N(b)	Cut too close (injuring parent stem in the crotch and too steeply angled)
N(c/d)	Cut too far out, leaving a stub (but see **C.2**, Note 2 for exceptions)
N(e)	Incorrect end cut (made beyond a branch that is too small, but see **7.2.4** regarding groups of branches, rather than one branch of a required size)
·····	Recommended cut
– – – –	Not recommended cut
	Basal flare of the branch that does not show a distinct collar or ridge

NOTE The optimum position and angle of the end-cut cannot be exactly prescribed, as branch unions vary considerably in their conformation.

ARUN DISTRICT COUNCIL FG/164/18/T