

CONCRETE MOULDINGS

**HOBB'S NEW FARM
GREVATT'S LANE
CLYMPING
LITTLEHAMPTON
WEST SUSSEX
BN17 5RE**

TEL: 01903 721365 FAX: 01903 717499

FACTORY START TIME 07.00HRS

- 1/ Start both fork trucks.**
- 2/ Fill sand and stone bins with raw material**
- 3/ Open containers ready to de-mould and stack copings/cills**
- 4/ Take trolleys out of factory**
- 5/ Take plank lintels out of factory and place onto A frames**
- 6/ Un-clamp all lintel and pad stone moulds**
- 7/ Lift all lintels and pad stones out of moulds with fork trucks**
- 8/ Remove all production into yard area for stacking**
- 9/ Empty trolleys of pad stones and lintels**
- 10/ Clean all moulds and reset for the day's production**
- 11/ Spray all moulds with mould release oil**
- 12/ Fill cement hopper with cement**
- 13/ Crop/cut required lengths of re-bar for day's production**

**Between 0700hrs and dinner, cars, vans and lorries could be loaded
Or off loaded we have no way of telling of the amount.**

DINNER SOMETIME BETWEEN 1100hrs AND 1300hrs

- 14/ Open up mixing machine check screw and belts cover screw
and start mixer ready**
- 15/ Place concrete loading tray onto fork truck.**
- 16/ Start machine ready for mixing**
- 17/ Fill loading tray with mixed concrete and take to moulds**
- 18/ Fill moulds and level of**
- 19/ Place steel re bar into product if required.**
- 20/ Continue process of 17/18 and 19 until all moulds are full.**
- 21/ Empty mixer screw into tray and wash down screw and machine.**
- 22/ Put all plant, tools ect away into factory or containers.**

**Between dinner and 1700hrs, cars, vans and lorries could be loaded
Or off loaded we have no way of telling of the amount.**

1700hrs finished all go home hopefully